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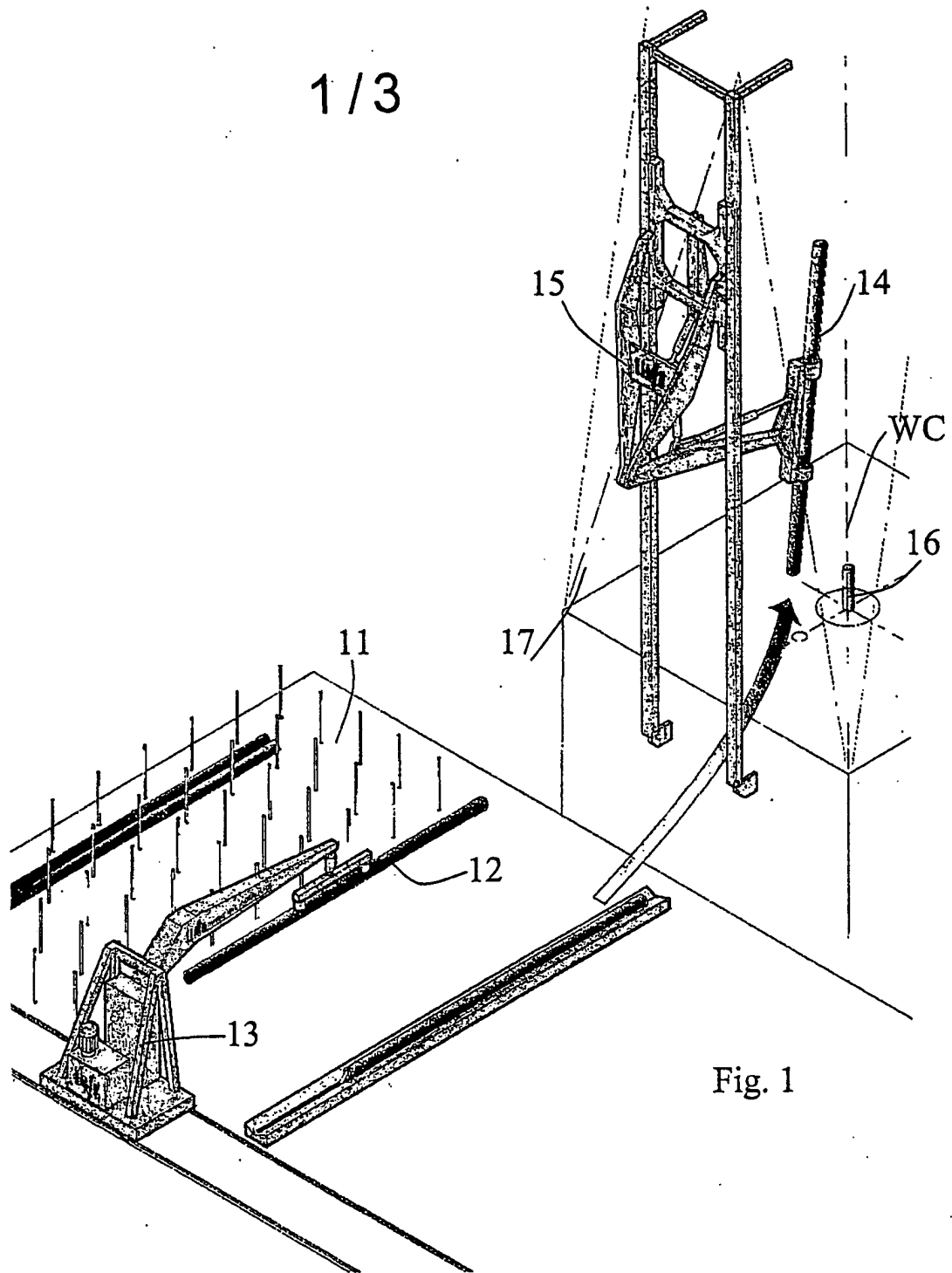


Fig. 1

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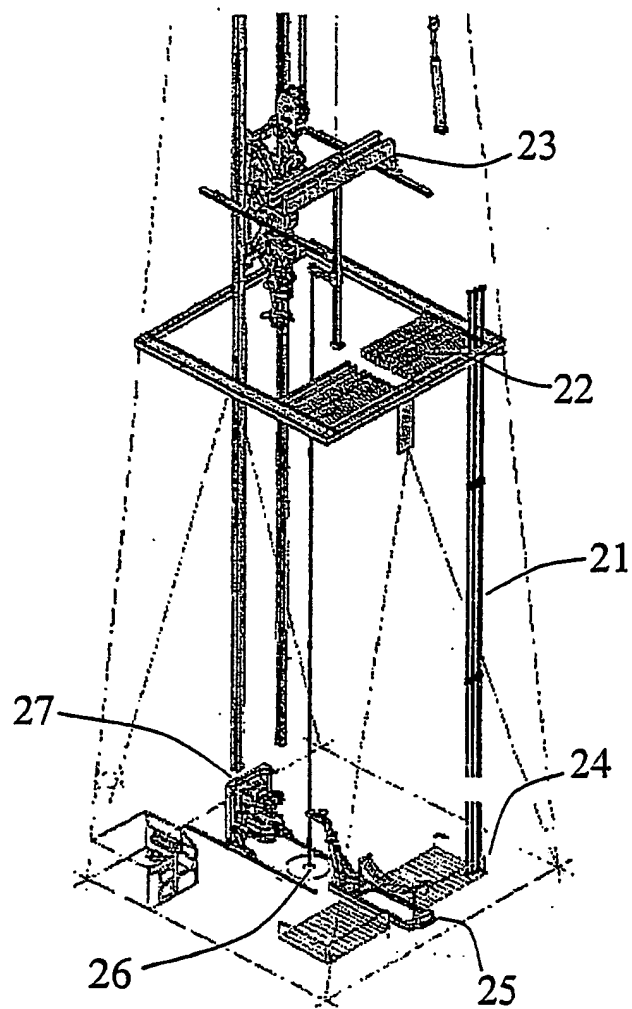


Fig. 2

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Machine 1

Machine 2

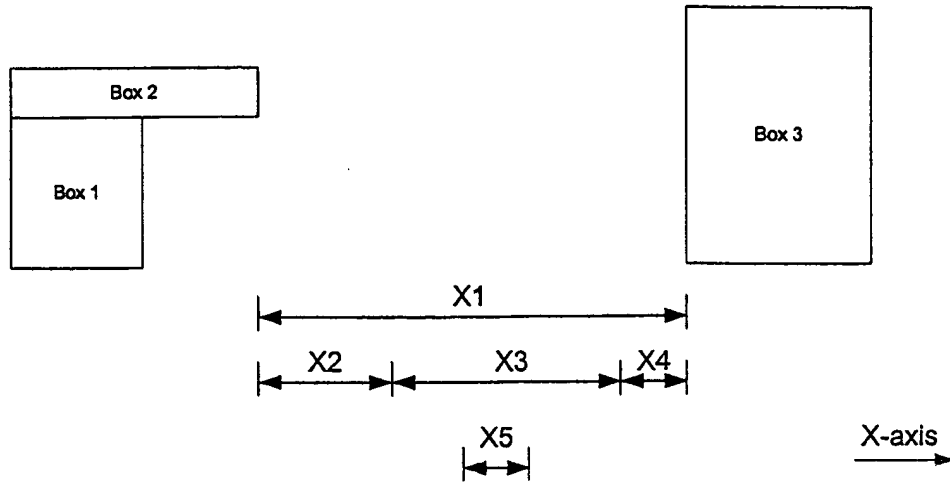


Figure 3

Machine 1

Machine 2

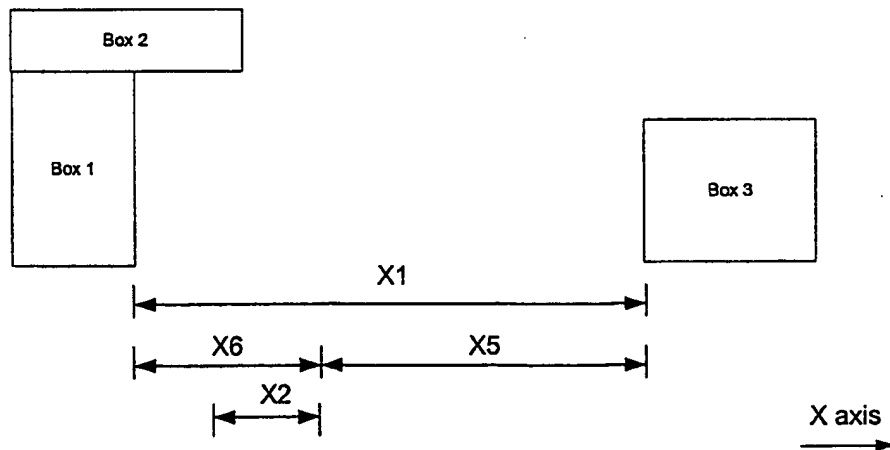


Figure 4